



Product Code	<ul style="list-style-type: none"> ISBC-007 / 006 – A / 006 – B / 006 – C
Product Description	<ul style="list-style-type: none"> Corrosion resistant universal alkyd primer.
Intended Uses	<ul style="list-style-type: none"> For application to correctly prepared iron or mild steel. Provides a primed surface for most decorative Undercoats and Topcoats.
Features & Benefits	<ul style="list-style-type: none"> Good adhesion to substrate Good corrosion resistance Universal high quality corrosion resistant primer Quick drying
Product Information	<p>Appearance: Matt</p> <p>Colours: Black, Grey, Charcoal, Red Oxide, Cream & Silver</p> <p>Solids: Approx. 57 – 59% by weight Approx. 39 – 41% by volume</p> <p>Density: Approx. 1.30 kg/l</p> <p>Recommended Dry Film Thickness: Min 40µm. Max 50µm per coat</p> <p>Recommended Wet Film Thickness: Min 100µm. Max 125µm per coat</p> <p>Spreading Rate: Approx. 8 – 10 m²/lt per coat at 35µm</p> <p>Viscosity at 23°C: Approx. 70 KU</p> <p>Flash Point: 37°C</p> <p>Binder Type: Modified Alkyd with Zinc Phosphate</p> <p>This product is manufactured under strict SABS ISO 9001 : 2015 quality standards.</p>
Application Details	<p>Mixing: Stir thoroughly with a flat paddle until homogenous and occasionally during use.</p> <p>Method: Roller, brush or airless spray</p> <p>Thinning: Not Recommended</p> <p>Cleaning: Water clean-up</p> <p>Conditions: Application is tested at 23°C in climate-controlled environment</p> <p>Drying Time: 4 Hours – Depending on temperature and humidity</p> <p>Re-coating Time: 18 Hours – Depending on climatic condition. Cooler temperature extends drying times.</p> <p>Coats Required: Apply two or more coats to correctly prepared surfaces so as to achieve complete obliteration.</p> <p>Cleaning of Equipment: After use, remove as much product as possible, and then clean immediately with Prostar Lacquer Thinners or Prostar Degreaser.</p>
Surface Preparation	<p>All surfaces to be coated should be free of contaminants such as water, rust, dirt, oil, grease or loose particles.</p> <p>1. NEW SURFACES</p> <p>1.1 <u>Mild Steel and Iron</u></p> <p>Inspect primer for damage by installation. Follow primer with Prostar GP Undercoat before applying topcoat for best performance.</p> <p>2. PREVIOUSLY PAINTED SURFACES</p> <p>2.1 <u>Mild Steel and Iron</u></p> <p>All rust, scale and dirt must be removed by scraping or with steel wire brushes, and then thoroughly sand with medium grit sandpaper and finish with fine grit sandpaper - down to a bright metal finish. Ensure that the sanded areas are dry and free of grease and dust. A solvent wash (rags dipped in Prostar Lacquer Thinner) may be used.</p>
Precautions	<ul style="list-style-type: none"> Do not apply during inclement of extreme weather conditions: <ul style="list-style-type: none"> wet, below 10°C or above 35°C Relative humidity above 80 % Temperature Lower than 3°C of dew point Do not apply directly to substrate without priming. Do not wash for 7 days after painting.



Safety Precautions

- Keep out of reach of children.
- If product is ingested seek immediate medical advice.

Safety Precautions

- In case of eye contact seek medical attention.
- Always ensure good ventilation during and after application
- Ensure that product is stored in a cool dry.
- Do not smoke while painting.
- Wear a suitable dust mask if sanding.
- To avoid any risk of spillage, always transport in a secure upright position.

Storage Conditions

- Store in a cool, dry place away from direct sunlight or extreme cold.
 - Open containers should not be stacked
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Disclaimer:

The recommendations contained herein are given in all good faith and are meant to guide the specify or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No Guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

NB: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

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